

HTS SOLID COLOR FABRICS : 54.07.52.00.00.  
HTS PRINTED FABRICS : 54.07.54.00.00.

TECHNICAL INFORMATION		
BASE : 23029	FABRIC : Woven Fabric	
WIDTH:	59.84 ± 0.79 in	ASTM D3774
CUTTABLE WIDTH:	59.05 ± 0.79 in	ASTM D3774
MASS PER UNIT AREA (WEIGHT):	1.7 ± 0.09 oz/yd2	ASTM D3776
ULTRAVIOLET PROTECTION FACTOR UPF (DRY):	Min 50.00 UPF	AATCC 183
COMPOSITION :	100.00 % PES	

23029 - Latiss1909 - Latiss4 - Sports

TECHNOLOGIES			USES	
NAME	DESCRIPTION	NORM		
	It allows body steam through the textile, maintaining the athlete cool.	AATCC 204	SPORT JACKETS , VESTS 	
	Colors remain vivid for longer time.	AATCC 16 OPC. 3 AATCC 61		
	Performance fabric with repellency to of liquids and dirt particles.	AATCC 22		
	Performance fabric with solar protection 30-50 UPF	AATCC 183		
	Protects the body from temperature changes	ASTM D737		

## BENEFITS

- LAFTECH COLOR. It allows the colors to remain firm and alive for longer, making the textile highly resistant to light and washing.

- LAFTECH REPEL. Performance fabric with repellency to liquids and dirt particles
- LAFTECH SUN. Performance fabric with solar protection 30-50 UPF

## CARE INSTRUCTIONS

- Wash separately.
- Do not leave soaking.
- Do not use softening agents.
- Do not twist or wring.
- Tumble dry at delicate cycle and low temperature.
- Do not mix with Acetate or Nylon fibers.
- Do not store wet.
- Do not use chlorine bleachers.
- Machine wash at low temperature (Maximum 86 degree f). Normal cycle.
- Iron at low temperature (Maximum 230 degree f).

## CUT AND DRESSMAKING RECOMMENDATIONS

Note: the data herein represents recommended values that may vary depending on the conditions and machines used in the different processes (dressmaking, sublimation, embroidery and fusion). We recommended conducting tests before production and identifying each process' variables and conditions to guarantee the textile's productivity and characteristics.

Cut	Unroll the fabric and let stand for 4 hours minimum, tend 30 layers maximum, no generating tensiñ, use paper between layers draw at 0,4 inch minimum of the edge, Use blades in optimum conditions, when you cutting keep a constant and moderate speed, give adequate handling to the cut pieces.
Dressmaking	Fit: tensions in machines to balance stitches and pressure of the foot to achieve a correct drag of the textile. Use:suitable adjustment according to the type of textile, presser foot suitable for each operation, thread and needle recommended in optimal conditions.Minimum margin of seam 0.4 inch.  <b>Needle Size / Thickness</b> : 65/9 <b>Needle Point</b> : R or RS. <b>Size Thread</b> : Tex 24 <b>Stitch per inch</b> : 10 <b>Machine Type</b> : Single needle,overedgers 5 thread.